



MM18-70APO-ZCK

MM

MAGNETIC PROXIMITY SENSORS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

Type	Part no.
MM18-70APO-ZCK	1047255

Included in delivery: BEF-MU-M18 (1)

Other models and accessories → www.sick.com/MM

Detailed technical data

Features

Housing	Cylindrical thread design
Housing	Short-body
Thread size	M18 x 1
Diameter	Ø 18 mm
Sensing range S_n	0 mm ... 70 mm ¹⁾
Safe sensing range S_a	56.7 mm
Magnetic sensitivity	0.7 mT
Switching frequency	5,000 Hz
Connection type	Male connector M12, 4-pin
Switching output	PNP
Output function	NC
Electrical wiring	DC 3-wire
Magnetic alignment	Axial
Enclosure rating	IP67 ²⁾

¹⁾ Sensing range based on installation in non-magnetic material using Magnet MAG-3010-B (M4.0).

²⁾ According to EN 60529.

Mechanics/electronics

Supply voltage	10 V DC ... 30 V DC
Ripple	≤ 10 % ¹⁾
Voltage drop	≤ 2 V ²⁾
Current consumption	10 mA ³⁾
Time delay before availability	≤ 20 ms

¹⁾ Of V_S .

²⁾ At I_a max.

³⁾ Without load.

⁴⁾ Von Sr (VS und Ta constant).

⁵⁾ Pulsed.

Hysteresis	1 % ... 10 %
Reproducibility	≤ 1 % ⁴⁾
Temperature drift (of S_r)	± 10 %
EMC	According to EN 60947-5-2
Continuous current I_a	≤ 200 mA
Short-circuit protection	✓ ⁵⁾
Reverse polarity protection	✓
Power-up pulse protection	✓
Shock and vibration resistance	30 g, 11 ms / 10 ... 55 Hz, 1 mm
Ambient operating temperature	-25 °C ... +75 °C
Housing material	Metal, Nickel-plated brass
Housing length	50 mm
Thread length	32 mm
Tightening torque, max.	40 Nm
Items supplied	Mounting nut, brass, nickel-plated (2x)

¹⁾ Of V_S.

²⁾ At I_a max.

³⁾ Without load.

⁴⁾ Von Sr (VS und Ta constant).

⁵⁾ Pulsed.

Safety-related parameters

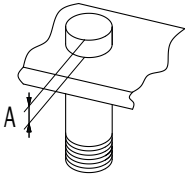
MTTF_D	2,339 years
DC_{avg}	0 %

Classifications


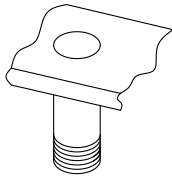
ECI@ss 5.0	27270104
ECI@ss 5.1.4	27270104
ECI@ss 6.0	27270104
ECI@ss 6.2	27270104
ECI@ss 7.0	27270104
ECI@ss 8.0	27270104
ECI@ss 8.1	27270104
ECI@ss 9.0	27270104
ECI@ss 10.0	27270104
ECI@ss 11.0	27270104
ETIM 5.0	EC002544
ETIM 6.0	EC002544
ETIM 7.0	EC002544
ETIM 8.0	EC002544
UNSPSC 16.0901	39122230

Installation note

installation in
magnetizable material



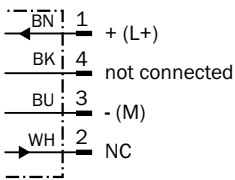
installation in
non-magnetizable material



Ø	A (mm)	M (Nm)
M18	15	< 40

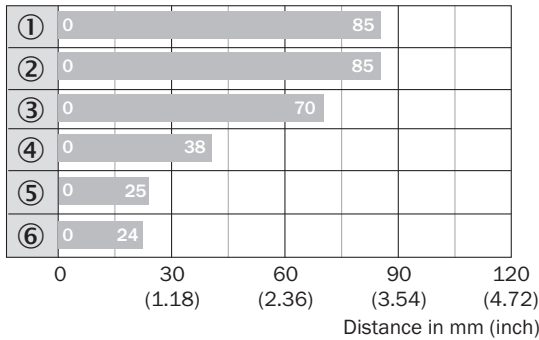
Connection diagram

Cd-008



Sensing range diagram

Sensing range

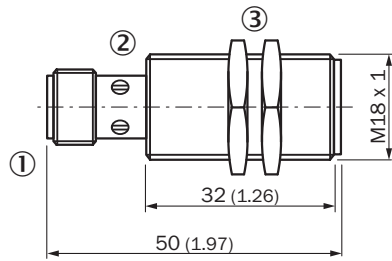


■ Max. sensing range S_n, flush or non-flush installation, non-magnetizable material

Magnet type	Part no.
① MAG-3315-B (M 5.1)	7902086
② MAG-3015-B (M 5.0)	7901786
③ MAG-3010-B (M 4.0)	7901785
④ MAG-2006-B (M 3.0)	7901784
⑤ MAG-0625-A (M 2.0)	7901783
⑥ MAG-1003-S (M 1.0)	7901782

Dimensional drawing (Dimensions in mm (inch))









MM18, connector, short-body housing










- ① Connection
- ② Display LED
- ③ Fastening nuts (2x); width across 17, metal

Recommended accessories

Other models and accessories → www.sick.com/MM

	Brief description	Type	Part no.
Magnets			
	Magnet without mounting hole, Ø 6 mm, height 25 mm	MAG-0625-A	7901783
	Magnet without mounting hole, Ø 10 mm, height 3 mm	MAG-1003-S	7901782
	Magnet with mounting hole for M4 countersunk screw, Ø 20 mm, height 6.5 mm	MAG-2006-B	7901784
	Magnet without mounting hole, Ø 30 mm, height 10 mm	MAG-3010-B	7901785
	Magnet with mounting hole for M5 flat head screw, Ø 31 mm, height 15 mm	MAG-3015-B	7901786
	Magnet with mounting hole for M5 flat head screw, Ø 36 mm, height 19.5 mm	MAG-3515-B	7902086
Universal bar clamp systems			
	Plate N06 for universal clamp bracket, M18, Zinc plated steel (sheet), Zinc die cast (clamping bracket), Universal clamp (5322626), mounting hardware	BEF-KHS-N06	2051612
	Plate N06N for universal clamp bracket, M18, Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp), Universal clamp (5322627), mounting hardware	BEF-KHS-N06N	2051622
Mounting brackets and plates			
	Mounting plate for M18 sensors, steel, zinc coated, without mounting hardware	BEF-WG-M18	5321870

	Brief description	Type	Part no.
	Mounting bracket for M18 sensors, steel, zinc coated, without mounting hardware	BEF-WN-M18	5308446
Plug connectors and cables			
	Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 2 m	YF2A14-020VB3XLEAX	2096234
	Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m	YF2A14-050VB3XLEAX	2096235
	Head A: female connector, M12, 4-pin, angled, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 2 m	YG2A14-020VB3XLEAX	2095895
	Head A: female connector, M12, 4-pin, angled, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m	YG2A14-050VB3XLEAX	2095897
	Head A: female connector, M12, 4-pin, straight Head B: - Cable: unshielded	DOS-1204-G	6007302
	Head A: female connector, M12, 4-pin, angled Head B: - Cable: unshielded	DOS-1204-W	6007303
	Head A: male connector, M12, 4-pin, straight Head B: - Cable: unshielded	STE-1204-G	6009932
	Head A: male connector, M12, 4-pin, angled Head B: - Cable: unshielded	STE-1204-W	6022084
Terminal and alignment brackets			
	Clamping block for round sensors M18, without fixed stop, plastic (PA12), glass-fiber reinforced, mounting hardware included	BEF-KH-M18	2051481
	Clamping block for round sensors M18, with fixed stop, plastic (PA12), glass-fiber reinforced, mounting hardware included	BEF-KHF-M18	2051482

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

WORLDWIDE PRESENCE:

Contacts and other locations –www.sick.com