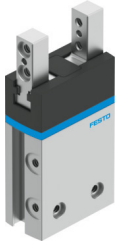


Parallel gripper DHPS-10-A

Part number: 1254040

FESTO



 General operating condition

Data sheet

Feature	Value
Size	10
Stroke per gripper jaws	3 mm
Max. replacement accuracy	≤0.2 mm
Max. angular gripper jaw backlash ax, ay	<0.5 deg
Max. gripper jaw backlash Sz	<0.02 mm
Rotationally symmetrical	≤0.2 mm
Repetition accuracy, gripper	<0.02 mm
Number of gripper jaws	2
Mounting position	optional
Mode of operation	Double-acting
Gripper function	Parallel
Design	Force pilot operated motion sequence
Guide	Plain-bearing guide
Position detection	Via proximity switch
Symbol	00991894
Operating pressure	0.2 MPa ... 0.8 MPa
Operating pressure	2 bar ... 8 bar
Operating pressure	29 psi ... 116 psi
Max. operating frequency of gripper	4 Hz
Min. opening time at 0.6 MPa (6 bar, 87 psi)	21 ms
Min. closing time at 0.6 MPa (6 bar, 87 psi)	28 ms
Max. mass per external gripper finger	60 g
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	1 - Low corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Suitability for the production of Li-ion batteries	Metals with more than 1% by mass of copper are excluded from use. Exceptions are printed circuit boards, cables, electrical plug connectors and coils Metals with more than 1% of copper as an alloy component are excluded from use. Exceptions are printed ci
Ambient temperature	5 °C ... 60 °C
Total gripping force, opening, 0.6MPa (6bar, 87 psi)	80 N
Total gripping force, closing, 0.6MPa (6bar, 87 psi)	70 N
Gripper force per gripper jaw, opening, 0.6 MPa (6 bar, 87 psi)	39 N
Gripper force per gripper jaw, closing, 0.6 MPa (6 bar, 87 psi)	34.5 N

Feature	Value
Mass moment of inertia	0.079 kgcm ²
Max. force on gripper jaw Fz static	60 N
Max. torque at gripper Mx static	3 Nm
Max. torque at gripper My static	3 Nm
Max. torque at gripper Mz static	3 Nm
Lubrication interval for guide components	10 MioCyc
Product weight	67 g
Type of mounting	Via through-hole and centring sleeve
Pneumatic connection	M3
Note on materials	RoHS-compliant
Material cover cap	PA
Material housing	Hard anodised wrought aluminium alloy
Material gripper jaws	High-alloy stainless steel