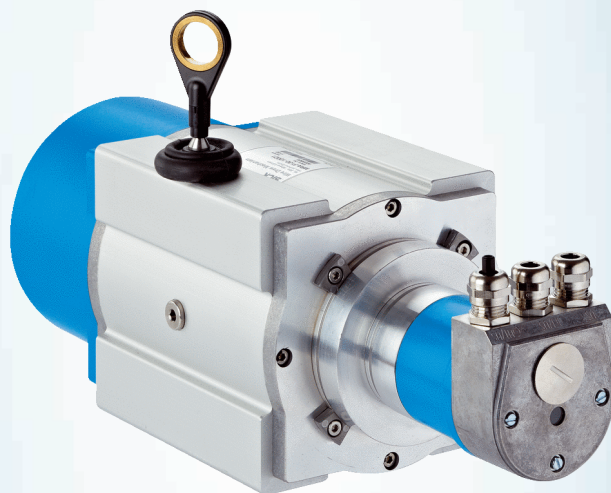




BTF13-P1HM2025

HighLine

WIRE DRAW ENCODERS

SICK
Sensor Intelligence.

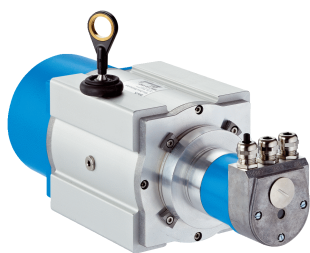


Illustration may differ



Ordering information

Type	Part no.
BTF13-P1HM2025	1034308

Other models and accessories → www.sick.com/HighLine

Detailed technical data

Performance

Measurement range	0 m ... 20 m
Repeatability	≤ 2 mm ¹⁾
Linearity	≤ ± 2 mm ²⁾
Hysteresis	≤ 5 mm ¹⁾
Resolution (wire draw + encoder)	0.04 mm ^{3) 4)}

¹⁾ Value applies to wire draw mechanism.

²⁾ Value valid taking into account the exact length of the measuring wire per revolution (indicated on the label on the wire draw mechanism)

³⁾ The values shown have been rounded.

⁴⁾ Example calculation based on the BTF08 with PROFINET: 200 mm (wire draw length per revolution - see Mechanical data): 262,144 (number of steps per revolution) = 0.001 mm (resolution of wire draw + encoder combination)

Interfaces

Encoder	Absolute encoders
Connection type	Bus adaptor, radial ¹⁾
Address setting	0 ... 127, DIP switch
Protocol	PROFIBUS DP V0 (A3M60), Profil für Encoder (07hex) - Class 2 (ATM60 PROFIBUS)
Bus termination	Via DIP switches
Set (electronic adjustment)	Via PRESET push button or protocol
Encoder profile	Encoder profile version 1.1 class 1 and class 2 (A3M60), Profil für Encoder (07hex) - Class 2 (ATM60 PROFIBUS)

¹⁾ Please order the bus adaptor separately.

Electrical data

Initialization time	A3M60, ATM60 PROFIBUS ^{1) 1)}
Supply voltage	10 V ... 32 V
Power consumption	1.5 W, A3M60 2 W, ATM60 PROFIBUS

¹⁾ Valid positional data can be measured once this time has elapsed.

²⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

³⁾ The value applies to the mounted encoder.

MTTFd: mean time to dangerous failure	60 years (A3M60) ^{2) 3)} 150 years (ATM60 PROFIBUS) ^{2) 3)}
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¹⁾ Valid positional data can be measured once this time has elapsed.

²⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

³⁾ The value applies to the mounted encoder.

Mechanical data

Mass (including encoder)	5.28 kg (A3M60) 5.59 kg (ATM60 PROFIBUS)
Mass (mechanics)	5 kg
Measuring wire material	Highly flexible stranded steel 1.4401 stainless steel V4A
Mass (measuring wire)	2.6 g/m
Housing material, wire draw mechanism	Aluminum (anodised), plastic
Length of wire pulled out per revolution	332.4 mm ¹⁾
Spring return force	10 N ... 20 N ²⁾
Life of wire draw mechanism	1 million cycles ³⁾
Actual wire draw length	20.2 m
Measuring wire diameter	0.81 mm
Wire acceleration	30 m/s ²
Operating speed	10 m/s
Mounted encoder	A3M60, ATM60 PROFIBUS
Number of steps per revolution	8,192
Part number encoder	1030014
Mounted mechanic	MRA-F130-120D1
Part number mechanic	6028628

¹⁾ The data shown is a mean value. The exact length is indicated on the label on the wire draw mechanism.

²⁾ These values were measured at an ambient temperature of 25 °C. There may be variations at other temperatures.

³⁾ A cycle consists of the wire being pulled out and drawn in.

Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3
Enclosure rating encoder	IP 67
Enclosure rating mechanic	IP64
Resistance to shocks	100 g, 6 ms (according to EN 60068-2-27)
Resistance to vibration	30 g, 10 Hz ... 2,000 Hz (according to EN 60068-2-6)
Working temperature range (encoder)	-10 °C ... +70 °C, A3M60 -20 °C ... +70 °C, ATM60 PROFIBUS
Working temperature range (mechanics)	-30 °C ... +70 °C
Working temperature range (combination)	Defined by the higher minimum and lower maximum value of the operating temperature of the encoder and the mechanism
Relative humidity/condensation	95 % (A3M60, condensation of the optical scanning not permitted) 98 % (ATM60 PROFIBUS, condensation of the optical scanning not permitted)

Classifications

ECI@ss 5.0	27270590
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Dimensional drawing (Dimensions in mm (inch))



	Brief description	Type	Part no.
Other mounting accessories			
	Spare joint ball for insertion in wire end ring	Joint protection for wire rope BTF/PRF/MRA	5318683
	Additional brush attachment for wire draw mechanism MRA-F130 (5 m, 10 m, 20 m and 30 m from ½-HighLine series)	MRA-F130-B	6038562

	Brief description	Type	Part no.
	Wire draw deflection pulley for wire draw mechanism MRA-F130 (5 m, 10 m, 20 m and 30 m from HighLine series)	MRA-F130-R	6028631
Adapters and distributors			
	PROFIBUS DP, bus adaptor KR3, 3 x PG	AD-ATM60-KA3PR	2029225
	PROFIBUS DP, bus adaptor SR3, 3 x M12, 5-pin	AD-ATM60-SR3PR	2031985
Plug connectors and cables			
	Head A: cable Head B: cable Cable: PROFIBUS DP, drag chain use, PUR, shielded	LTG-2102-MW	6021355
Spare parts			
	Spare mounting set for HighLine wire draw mechanisms for fitting encoders with servo flange	MRA-F-K	6028633
Wire draw mechanism			
	Wire draw mechanism for servo flange with 6 mm shaft, diameter of measuring wire: 0.81 mm, service life: 1 million cycles	MRA-F130-120D1	6028628

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We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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